

Garant

Indexable insert for turning ZCMX 09T304, for "4 in 1" turning and boring tools, Grade: HBZ025

**Order data**

Order number	268438 HBZ025
GTIN	4062406392741
Item class	21K

Description**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Suitable for:

Boring tool No. 268463 – 268468, size 8.

Technical description

Cutting speed v_c main application	90 - 210 m/min
Coating	PVD
ISO code indexable insert	ZCMX 10T308
Cutting conditions	continuous
Feed rate f when turning	0.1 - 0.3 mm
Grade	HBZ025

Tool material	Carbide
Number of changes/inserts	2
Feed rate f when drilling	0.03 - 0.12 mm
Main application	P
Cutting depth a_p	0.4 - 2 mm
Corner radius	0.4 mm
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning